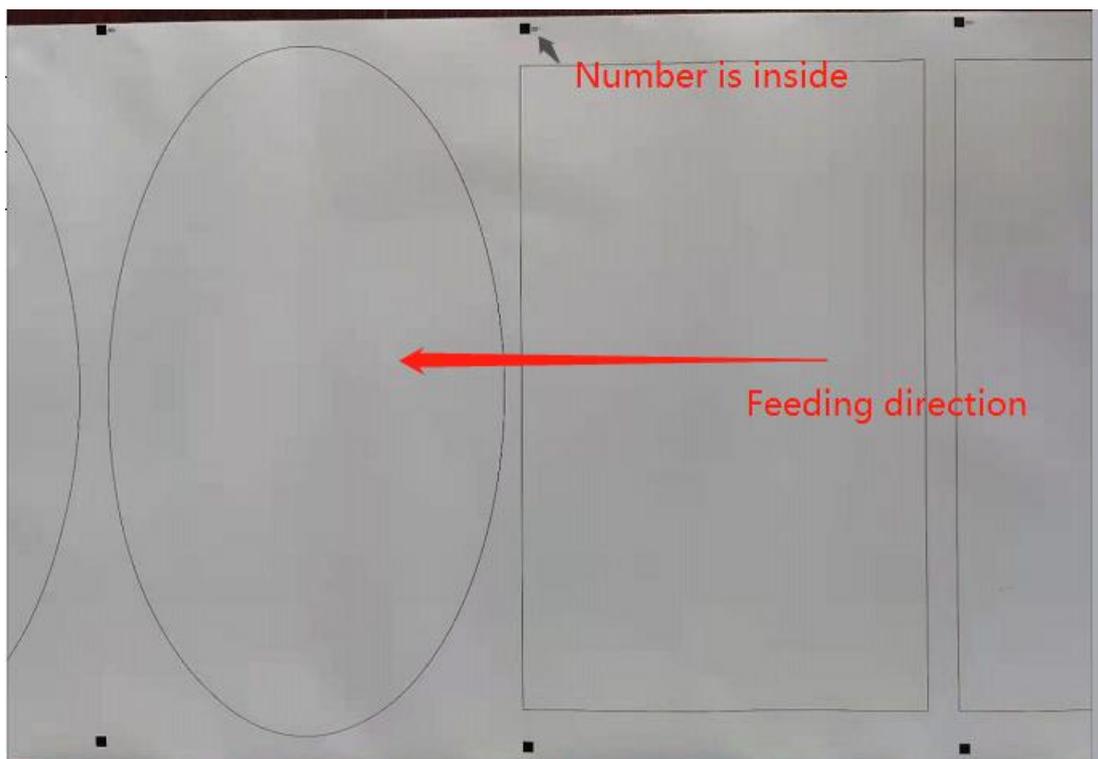


VR3350D Quick Guide Installation/Installation

1. Preparation. Please prepare the following material.

SQE	description	Remark
1	Floor size needed : 4m*3m	
2	Forklift load: 2000KGS	
3	Air compressor or air supply less than 0.8mpa	
4	The diameter of the air pipe is 8mm, and the length is determined according to the field wiring.	
5	A volume of printed media: two black marks on left and right side, size 4*4mm,2mm blank away from the edge at least . Max 4 numbers.	
6	Keep the printed media to make the die cut file.	
7	1pcs network cable	
8	Media roll, the width 200-350mm	

Media sample



2. Training content

Step 1: Machine installation and basic operation.

1) Machine installation and precautions

A, The machine must be grounded

B, Make sure to drop eight pads and level them

2) Machine system and parts name

3) Media installation and caution

A, Media shall be installed in an effective cutting area.

B, Switch on and off machine in sequence.

4) Explanation of web guide system and matters needing attention.

A, Adjustment of the web guide system

B, The web guide system must work in the middle of the limitation.

5) Setting and adjustment of camera and track sensor

A, Camera light adjustment

B, Adjustment of sensitivity of the track sensor

6) Explanation of cutting system and cautions

A, Explanation of blade installation and clearing.

B, Cautions for replacing blade

C, Maintenance of the parts of the cutting system

7) Explanation of waste discharge system and lamination system and matters needing attention.

A, Adjustment of Waste discharge system and its on/off

B, Waste discharge system and its tension adjustment

C, Usage of waste discharge and lamination

8) Explanation of slitting system and matters needing attention

A, Installation of slitters and position adjustment

B, Check the slitting tension

9) Explanation of rewinder system and matters needing attention

A, Usage of rewinder shaft (slitting and media moving)

B, Adjustment of rewinder tension

10) Explanation of operation: machine parameters

11) Die-cutting file preparation and matters needing attention

A, The die-cutting file must be with two black marks.

B, two black marks of the die cutting file must be on the left side .

C, When output PLT file: The plotter unit is 1016 and the curve resolution is 0

12) Explanation of die cutting software parameter

13) Operation of the machine

Step 2 Machine maintenance, Trainee practice

3. Table of important knowledge points on the user manual.

No.	Important Information		Remarks
1	On/off sequence and key function		page 24
2	Media installation (roll to roll , roll to sheet)		page 15
3	machine structural components		page12/13/14
4	Setting and usage of die cutting software parameter	Add file interface operation	page 27-page38
		Setting of the Main screen	
		Tension setting	
		Common parameter setting	
5	Maintenance of cutting blade and slitting blade		Page21
6	Usage of waste removal system and lamination system.		page 20
7	setting of the camera and sensor		page16
8	set the sheet cutter parameter and its usage		Page22/31
9	Daily maintenance and safety operation		Page42
10	Common troubleshooting		Page46/ contact supplier

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